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The **3<sup>rd</sup> FIRST 2019** (Forum in Research, Science, and Technology) **International Conference** was initiated and organized by State Polytechnic of Sriwijaya in collaboration with Management and Science, University (MSU), Malaysia and National Chin-Yi University of Technology, Taiwan. The theme of the conference was “*Integration of Advanced Technology to Enhance Social Welfare*”.

The **3<sup>rd</sup> FIRST 2019** International Conference facilitated the participants from all over the world to meet face to face to open chances in establishing connection and collaboration among them. It was not only for the researchers in academics, but also in industries and governments. This conference became an effective media to link the researchers from many parts of the world conference, for exchanging, sharing, following up and discussing the results of the latest researches, industries needs, and government regulatory policies.

The **3<sup>rd</sup> FIRST 2019** International Conference became worthwhile platform for researchers to present their finding in the areas on multidisciplinary of Engineering and Science (Track 1), Computer Science and ICT (Track 2), and Social Science (Track 3). It has also provided an opportunity for the professionals and researchers to learn and share about the latest development and research in those 3 tracks.

The **3<sup>rd</sup> FIRST 2019** International Conference attracted so many authors not only from Indonesia but also from other countries, such as Japan, Taiwan, and Malaysia. There were 180 papers were accepted in the **3<sup>rd</sup> FIRST 2019** International Conference, including 89 papers for Track 1 (Engineering and Science), 46 papers for Track 2 (Computer Science and ICT), and 45 papers for Track 3 (Social Science).

In The **3<sup>rd</sup> FIRST 2019** International Conference, there were 4 keynote speakers and 3 invited speakers. As the keynote speakers, there were Prof. Yasushi Kiyoki, Ph. D from KEIO University, Japan, Prof. Nurul Taufiqu Rochman, M. Eng, Ph. D, From LIPI, Indonesia, Prof. Tjiptohadi Sawarjuwono, M. Ec., Ph. D., Ak, from Universitas Airlangga, Indonesia, and Prof. Win-Jet Luo, from National Chin-Yi University of Technology, Taiwan. As the invited speakers, there were Dr. R. Wisnu Nurcahyo, DVM from Universitas Gadjah Mada, Indonesia, and Assoc. Prof. Dr. Intan Zaurah binti Mat Darus from Universiti Teknologi Malaysia.

The **3<sup>rd</sup> FIRST 2019** International Conference committee would like to say thank you very much for all the participants and their respected institution that have supported for the success of the **3<sup>rd</sup> FIRST 2019** International Conference, and all of the guess and sponsors of the **3<sup>rd</sup> FIRST 2019** International Conference.



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# Table of contents

Volume 1500

2020

◀ Previous issue      Next issue ▶

**3rd Forum in Research, Science, and Technology (FIRST 2019) International Conference 9-10 October 2019, South Sumatera, Indonesia**

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Suzan Zefi, Eka Susanti, R.A Halimahtussa'diyah, Sholihin and Amirah Fakhirah

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Yusuf Oktavia, Thessa Devontina Rismasari and Mubayyad Nawawi  
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Performance Evaluation Solar Charge Controller on Solar Power System Home-Based SPV Amorphous 80 Watt-peak.	
Armin Sofijan, Zainuddin Nawawi, Bhakti Yudho Suprpto, Riman Sipahutar and Irwin Bizzy	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012005
The Implementation of YateBTS Based GSM Using Raspberry Pi	
Sopian Soim, Suroso, Ade Silvia Handayani, Ahmad Taqwa and Nur Shadrina	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012006
Optimization of Own Electricity Usage with Electricity Supply from Solar Cells at Darajat Geothermal Power Plant	
Brendy Chandra Supian Atmodjo and Rinaldy Dalimi	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012007
Ultrasonic Sensor Application As A Performance Enhancement Of Robot Two Wheels	
Yeni Irdayanti, Rd Kusumanto, Masayu Anisah, Niksen Alfarizal and Zarmariesyah Erman	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012008
Analyses of Battery Usage Characteristic in Electrical Car	
Yessi Marniati, Andri Suyadi, Herman Yani and Sutan Marsus	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012009
Learning Module of Analog Electronics Practice	
Sabilal Rasyad, Evelina, Amperawan, Dewi Permata Sari and Nyayu Latifah Husni	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012010
Analysis of a cans waste classification system based on the CMYK color model using different metric distances on the k-means method	
Yulia Resti, F. Burlian, Irsyadi Yani and Dinda Rosiliani	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
<b>OPEN ACCESS</b>	012011
Implementation of Facial Feature Extraction Using Viola-Jones Method for Mobile Robot	





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012012

Implementation of DSK TMS320C6416T Module in Modified Stethoscope for Lung Sound Detection

D A Pratama, N L Husni, E Prihatini, S Muslimin and Ozkar F. Homzah

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012013

Automatic Cooling of a PV System to Overcome Overheated PV Surface in Palembang

Ahmad Taqwa, Tresna Dewi, RD Kusumanto, Carlos R Sitompul and Rusdianasari

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012014

Analysis of Performance Test and Consumption of BLDC 350 W Motor Power to Mechanical Vibration with Variation of Speed and Load Variation

Hairul, Markori, Indrawasih and Sudirman Yahya

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012015

Effect of Drying Airflow Rate on H<sub>2</sub>O Mass Evaporated on Banana Chips Drying using Photovoltaic Solar Panel

Yohandri Bow, Adi Syakdani, Muhammad Taufik and Rusdianasari

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Effects of Grid Frequency Drop on the Dynamic Performance of Full Converter Wind Turbine Generator

A. M. Shiddiq Yunus, Makmur Saini, Sri Suwasti and Purwito Purwito

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012018

Modified Design of Water Metering System

Nyayu Latifah Husni, Dampito, Abdurrahman, Evelina, ade Silvia Handayani, Sabilal Rasyad and Masayu Anisah



## Detection of Polymer Insulator Surface Based on the Effects of Tropical Climate Using Partial Discharge Signals Measurement

Carlos Sitompul, Zainuddin Nawawi and Irfan Jambak

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## Intelligent Evolutionary Controller for Flexible Robotic Arm

Annisa Jamali and Intan Z. Mat Darus

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## Mechanical and Energy Engineering

## The Analysis of Wear on Artificial Hip Joint with Dimple on Femoral Surface

Tri Satya Ramadhoni, A. Syahrom, Amir Putra Md Saad, A. T. Prakoso, D. Wicaksono and Hasan Basri

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## Optimal Design of Plasticizing Screw Using Artificial Intelligent Approach

Min-Wen Wang, Fatahul Arifin, Jhen-Wei Kuo and Tzong-Horng Dzwon

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## Mechanical Degradation Model of Porous Fe Scaffold: Simulation Approach

Akbar Teguh Prakoso, Achmad Rendiko Ichsan, Ardiyansyah Syahrom, Amir Putra Md Saad, Abdul Hadi Abdul Wahab, M. A. Sulong, F.A. Mohd Ghazali and Hasan Basri

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Darmawi, Riman Sipahutar and Irwin Bizzy

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## SELT Design as a Source of Renewable electricity using the Flywheel Generator and Photodiode Sensor

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Riman Sipahutar, Diah Kusuma Pratiwi, Darmawi, Irwin Bizzy and Baiti Hidayati	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
OPEN ACCESS	012027
The Effect of Parameters on the Process of Making Objects with Rapid Prototyping Digital Light Processing Technology on the Bending Stress	
Romli, D Seprianto, DP Putra, Zamheri and M Rasid	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
OPEN ACCESS	012028
The Effect of Rectangular Parallel Key Manufacturing Process Parameters Made with Stereolithography DLP 3D Printer Technology Against Impact Strength	
D Seprianto, R Sugiantoro, Siproni, Yahya and M Erwin	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
OPEN ACCESS	012029
Simulation of the Effect of Cutting Angle in Lathe Process on Distribution of Cutting Temperature	
T Ismail, SM Amrifan, Y Irsyadi, S Riman and H Rahmad	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
OPEN ACCESS	012030
Conduction Heat Rate Analysis of Tool in AISI 4340 Turning Process	
T Ismail, S M Amrifan, S Riman, Y Irsyadi, O Sandro and A Fatiandari	
<a href="#">+ Open abstract</a> <a href="#">View article</a> <a href="#">PDF</a>	
OPEN ACCESS	012031
Cooling Channel Design for a Built-in Spindle of a Machine Tool	
Kun-Ying Li, Win-Jet Luo, Shih-Jie Wei and Yan-sin Liao	
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Design of Automatic Control Systems at Loader Output of Snap Gauge Machine in Manufacturing Industry	
Syahril Ardi and Rahardian Faizal Zuhdi	
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OPEN ACCESS	012033
Design Control Systems of Marking Machine and Total Length Check Device in Assembly, Based on Programmable Logic Controller	



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## Experimental Vibration Study in Milling Thin-Walled Ti6Al4V under MQL using Coconut Oil as Cutting Fluid

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# Study on using Casting Simulation Software for Design and Analysis of Riser Shapes in a Solidifying Casting Component

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# Numerical and Experimental Analysis of a Drying Chamber of a Heat Pump Sludge Drying System

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**Analysis Model for Orifice Flow Meter Correction Factor in Measuring in-Pipe Natural Gas Flow based on Numerical Simulation**

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**Study of The Effect of Calcium Oxide (CaO) Catalyst Derived From Blood Clam (Anadara Granosa) And Reaction Time To Quality of Biodiesel From Waste Cooking Oil**

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**Production of Ethyl Ester With The Influence of Electrode type, Reaction Time and Electric Voltage From Used Frying Oil**

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# The Investigation on Physical Characteristics of Cracked Plastic Waste

Selpiana<sup>1</sup>, Prahady Susmanto<sup>1</sup>, Lia Cundari<sup>1</sup>, Dedek Oktari<sup>2</sup>, Omar Ibrahim<sup>2</sup>

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**Abstract.** The consumption of plastic gives many benefits however, uncontrolled use can bring about negative impacts on the environment. Plastic waste is a material that is difficult to decompose by nature or referred to as non-biodegradable. The catalytic cracking process is one way to process plastic waste. This study was conducted to determine the effect of cracking temperature and cracking time on the volume and physical properties of the produced liquid. The catalyst used is Cu-Al<sub>2</sub>O<sub>3</sub> with a ratio of 20% of 200 g of raw material. In this study, the most liquid produced is 142 mL at a cracking temperature of 300 °C within 150 minutes. The best physical properties (heating value, Octane Research Number, Octane Motor Number) produced from liquid condensate at 250 °C and 120 minutes.

## 1. Introduction

Plastic is widely used in households and industries. Plastic has many advantages instance, flexible, transparent, not easily damaged, varied in color, cheap, easy to obtain. In general, the plastic used as food permanent packaging material in the food industry, plastic bottles, or in the form of plastic bags crackle [1-2]. More than 70% of the mass of waste is household waste plastic such as LLDPE, HDPE, LDPE, PP, and PS [3-4].

Excessive use of plastic and the length of decomposition time will worsen environmental conditions. Plastic is more practical to use causing its use to continue to increase even though it is known for a long time for the degradation process. Needs are increasing, garbage is piling up and the environment is polluted and has an impact on health [5-7]. An alternative to handling plastic waste is to return plastic waste to the base material for making it. The technology for converting plastic waste into liquid fuel is by cracking. The process of thermal catalytic cracking is a process of breaking down hydrocarbon chains from long-chain compounds into hydrocarbons with smaller chains through the aid of heat and catalysts [8-11].

This research furthers the previous study [12-14]. The purpose of this research is to utilize plastic waste by adding Cu-Al<sub>2</sub>O<sub>3</sub> catalyst and determine the effect of varied temperature and cracking time on the physical characteristics of produce liquid.



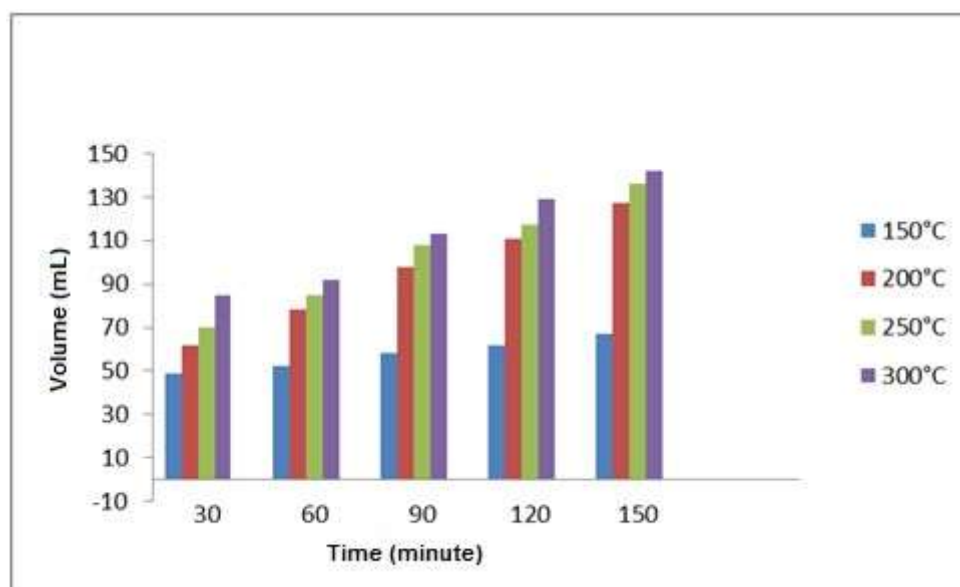
## 2. Experimental

The raw material used in this study was Expanded Polystyrene (EPS) plastic waste, or better known as styrofoam. Plastic waste was washed with water and then dried. Then the raw material was crushed to create a size of 1-3 mm. For each sample, 200 g of raw material was used.

Base on [15], Cu-Al<sub>2</sub>O<sub>3</sub> catalyst was made by the impregnation of Cu metal on Al<sub>2</sub>O<sub>3</sub>. Dissolved 2 g of CuSO<sub>4</sub>·5H<sub>2</sub>O into the distilled water while was stirring with a spatula. Added 25 g of Al<sub>2</sub>O<sub>3</sub> with 99% purity to the CuSO<sub>4</sub>·5H<sub>2</sub>O solution, while was continuing stirred. Then the mixture was heated to a temperature of 90 °C while was continuing stirred using a heating stirrer for 3 hours. The impregnation of Cu-Al<sub>2</sub>O<sub>3</sub> was filtered then washed with distilled water. Then, dried it in the oven for 3 hours at 90 °C. The resulting Cu-Al<sub>2</sub>O<sub>3</sub> was stored in a dry and closed container.

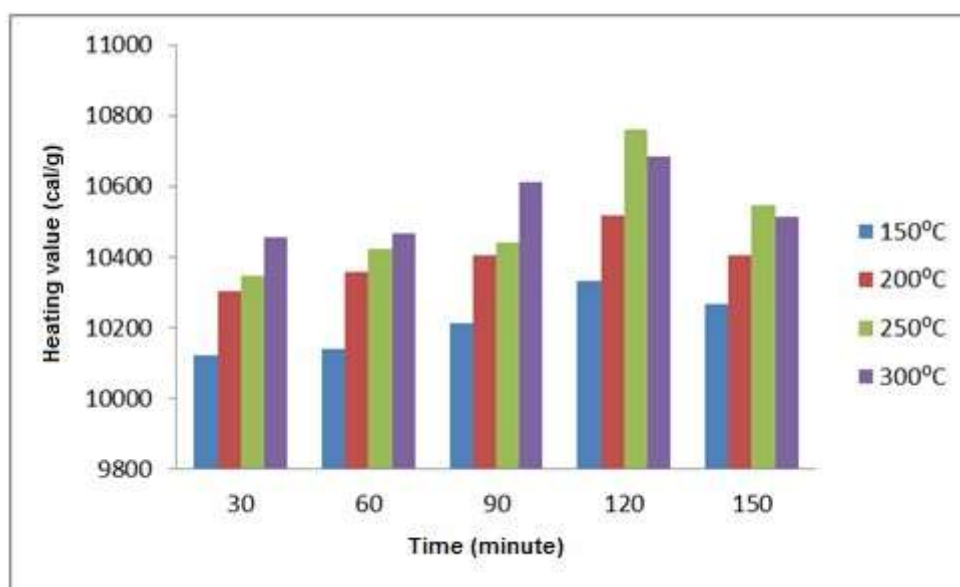
200 g of raw material was put into the fixed bed reactor then add 20% Cu-Al<sub>2</sub>O<sub>3</sub> catalyst of the raw material mass. Temperature variations of 150 °C-300 °C with a range of 50 °C. The time variation was 30 minutes until 150 minutes with a range of 30 minutes. After the processing time reached, measured the yield of the produced liquid. After finishing all treatments, analyzed the physical characteristics of each sample.

## 3. Results and discussions



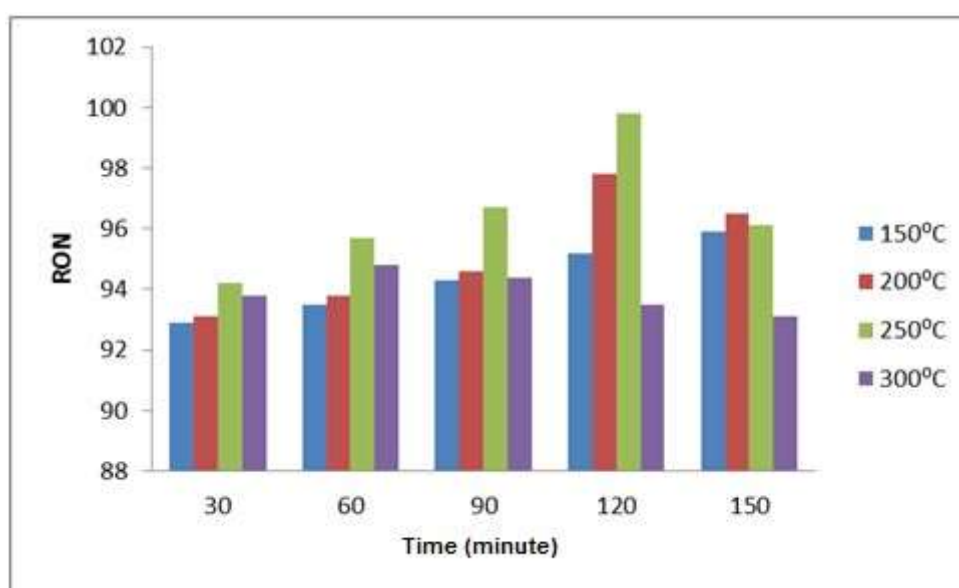
**Figure 1.** The Effect of Time and Temperature to Yield

Figure 1 shows that in general the produced yield has the same tendency for temperature and time variations. Yield will continue to increase with increasing temperature and length of cracking. Polystyrene degradation will begin to occur at a temperature of 150 °C but only a small yield produced because the decomposition temperature has not reached yet [16]. While starting at 200 °C the yield produced tends to be large and increasing at various time variations. The highest yield of 142 mL was obtained from the sample with a temperature variation of 300 °C for 150 minutes because the raw material had experienced perfect cracking characterized by the absence of liquid droplets after that time.

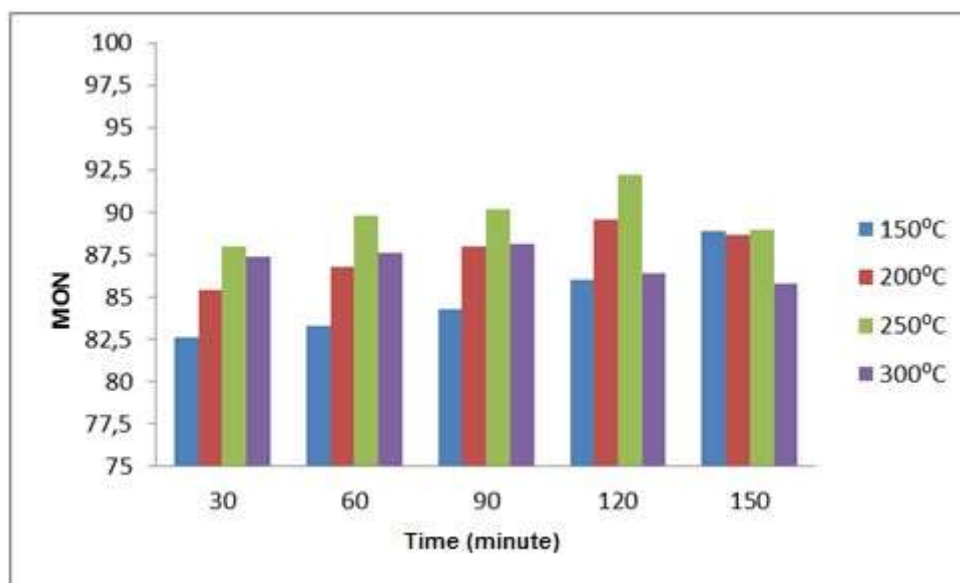


**Figure 2.** The Effect of Time and Temperature on the Heating Value

Figure 2 shows that the higher the temperature and the length of cracking are, the higher the heating value will be because there are paraffin, olefin, naphtha, and aromatic contents which cause an increase in heat value [10-11]. The dominant cracking of styrofoam contains Styrene, ethylbenzene, and 2-phenyl-propene. These three compounds have a high heating value. For Styrene, ethylbenzene and 2-phenyl-propene compounds the calorific values are 10,085.45 cal/g, 10,276.26 cal/g and 9,836.44 cal/g [13]. Results The heating value at a temperature of 250°C with various time variations has a tendency to good results, which is between 10,350 cal/g-10,760 cal/g. The highest heating value is 10,760 cal/g obtained at operating conditions of 250 °C and 120 minutes. However, the time variation of 150 minutes for all temperature variations was obtained as the calorific value tends to decrease because in these conditions more long-chain compounds produced more residues.



**Figure 3.** The Effect of Time and Temperature Reaserch Octane Number (RON)



**Figure 4.** The Effect of Time and Temperature on Motor Octane Number (MON)

To determine the quality of gasoline can be determined through the effectiveness of combustion in the engine. The octane number is a comparison of n-heptane and iso tan compound which is used as a gasoline quality standard. The better the quality of gasoline, the higher the octane number. Gasoline content consists of paraffin, olefin, naphthalene, aromatic, and other organic compounds and contaminants. When burning, good gasoline does not cause knocking because it can interfere with the movement of the piston on the engine. Besides RON, Motor Octane Number (MON) is another way to determine octane numbers. This method is done with the same engine test as RON but uses a higher rotation per minute (rpm). RON uses 600 rpm while MON 900 rpm. Also, MON uses pre-heated fuel and variations of ignition timing [14].

Figure 3 shows that the RON at a temperature of 250 °C and various time variations show better results than the octane number produced under other operating conditions. At temperatures of 250 °C and various time variations, the octane number obtained ranged from 94 - 99. For the best octane number obtained at 250 °C and a time of 120 minutes. The RON value based on the standard and quality (specification) of gasoline fuel 90 listed in the decision document of the General Oil and Gas of the Republic of Indonesia Number 313. K / 10 / DJM.T / 2013 is equal to 90. The results of this study indicate that the range of RON values following quality standards, which amounted to 92-99. Figure 4 shows the MON reaching 90 obtained at temperatures of 250 °C with 90 minutes and 120 minutes time variations, namely 90 and 92.

#### 4. Conclusion

From the results of the study, it can conclude that temperature and time variations are more dominant in the results of the analysis of the physical properties of the calorific value, Research Octane Number and Motor Octane Number is a temperature of 250 °C and a time of 120 minutes.

#### Acknowledgment

Researchers are very grateful to the Research and Community Service Institute of Universitas Sriwijaya for funding this research.

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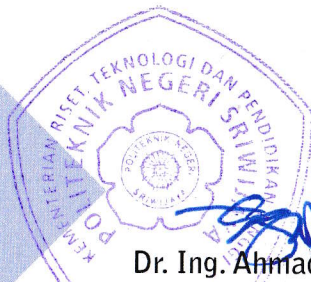
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