Peer Rewiew Jurnal of Ecological Engineering, volume 23, issue 1, 2022

Judul: High Efficient Photocatalytic Degradation of Methyl Orange Dye in Aqueous Solution by CoFe₂O₄-SiO₂-TiO₂ Magnetic Catalyst

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High Efficient Photocatalytic Degradation of Methyl Orange Dye in <u>an</u>Aqueous Solution by CoFe₂O₄-SiO₂-TiO₂ Magnetic Catalyst

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ABSTRACT

This study successfully synthesized a core-shell-shell in the form of $CoFe_2O_4/SiO_2/TiO_2$ catalyst magnetic and recyclable. The catalyst <u>was employed</u> for the photocatalytic degradation of methyl orange (MO) dye. Subsequently, the catalyst was subjected to XRD, FTIR, SEM-EDS, VSM, as well as UV-DRS characterizations. The photocatalytic degradation was studied as a function of the solution pH, MO concentration, and irradiation time, while the kinetics of photocatalytic degradation and the catalyst's reusability were also evaluated. Based-On the basis of on-the XRD, FTIR, and SEM-EDS characterizations, the CoFe₂O₄ coating was successfully carried out using SiO₂ and TiO₂. CoFe₂O₄/SiO₂/TiO₂ was discovered to possess magnetic properties with a saturation magnetization of 17.59 emu/g and a bandgap value of 2.4 eV. The photocatalytic degradation of MO followed the Langmuir-Hishelwood model. The optimum degradation was obtained at the MO concentration of 25 mg/L, solution pH of 4, catalyst dose of 0.05 g/L, irradiation time of 160 minutes, MO removal efficiency achieved 93.46-%. The regeneration study showed CoFe₂O₄/SiO₂/TiO₂ after 5 cycles were able to catalyze the photocatalytic degradation with an MO removal efficiency of 89.96%.

Keywords: CoFe₂O₄/SiO₂/TiO₂, magnetic, degradation, photocatalytic, and methyl orange.

INTRODUCTION

The continuous discharge of industrial liquid waste containing toxic compounds into water bodies tends to cause environmental pollution and presents several health risks [Ojemaye et al., 2015]. The Pprevious studies by Chan et al. [2008] and Trabelsi et al. [2016] described dyes as toxic compounds produced by several industries, including the textile, pharmaceutical, chemical, paper, foodstuff, soap, cosmetic, and leather industries, where over 50% of the dyes used are azo-based. According to Koohestani et al., [2016], azo dyes are the compounds with an azo bond in the form of - N=N-, and oOver 15% of the dyes are discharged as liquid waste during the dyeing and coloring process [Nair et al., 2014; Ahmad et al., 2014]. Azo dyes and their intermediates, for instance, aromatic amines, are highly stable, toxic, carcinogenic, mutagenic, and not easily degraded [Konstantinou and Albanis, 2004; Alghamdi et al., 2019]. A report by Huang et al. [2008] showed that dyes block the penetration of light into the water, consequently lowering the photosynthetic efficiency and impeding the growth of aquatic organisms. These dyes also cause aesthetic changes which are harmful to the environment. Methyl orange (MO) is an azo dye with the molecular formula $C_{14}H_{14}N_3SO_3Na$ and is classified as an anionic dye with a sulfonic group. In addition to being used as an industrial coloring agent, MO is also used as a pH indicator in the laboratory, with a pH indicator range of 3.1 to 4.4 [Alghamdi et al., 2019].

Recently, advanced oxidative processes (AOPs) were discovered to be the most effective method for degrading organic matter from water and wastewater [Suzuki et al., 2015; Mrotek et al., 2020]. These processes are based on the formation of highly reactive radicals, including hydroxyl groups, which oxidize and convert organic compounds into harmless products, for instance, CO_2 and H_2O [Ge et al. 2019; Takdastan et al., 2018]. Heterogeneous photocatalysis using semi-conductors is an effective technique for the degradation of toxic organic compounds. In wastewater treatment, TiO₂ in various forms is a widely used photocatalyst due to the <u>compound's-its</u> ease and low cost of production, high photoactivity, non-toxicity, as well as good electrical and thermal conductivity [Shojaie et al., 2018; Stefan et al., 2016, Subramonian et al., 2017].

However, TiO_2 is suspended in a solution, which makes it difficult to separate and energyconsuming processes [Lee et al., 2001; Jorfi et al., 2017], electron-hole recombination of the photogenerated charge carriers [Pastravanu et al., 2014], as well as a wide bandgap (about 3.2 eV) [Djellabi et al., 2019]. Therefore, TiO₂ is only suitable for use under UV light to generate electron-hole pairs. Alternatively, magnetic photocatalysts in which semiconductor nanoparticles are deposited on the ferrite surface (Fe₃O₄, Fe₂O₄, CoFe₂O₄, ZnFe₂O₄), have has been used to facilitate the photocatalyst's separation of the photocatalyst from the solution, using an external magnet [Jurek et al., 2017, Mishra et al., 2019]. The coating of Fe_3O_4 as the core, with TiO₂, reduces the bandgap of TiO₂, making the compound suitable for the photocatalytic visible region while increasing the speed and efficiency of the separation process [Mercyrani et al., 2017]. However, direct contact between ferrite compounds and TiO_2 causes TiO_2 to enter the core oxidizing iron, and consequently, the ferrous ions dissolve into solution (photo-dissolution) [Gebrezgiabher et al., 2019; Wysocka et al., 2018]. According to Rashid et al. [2015] and Jurek et al. [2017], the formation of a layer on the magnetic core helps to prevent degradation, photo-dissolution, and adverse effects of the magnetic core on TiO₂. Silica protects the magnetic core, prevents the transmission of electron holes from the photocatalyst layer to the magnetic part, and is, therefore, often used as an intermediary [Awazu et al., 2008; Cheng et al., 2012].

In this study, a core-shell-shell in the form of $CoFe_2O_4/SiO_2/TiO_2$ was prepared as a photocatalyst for the degradation of MO. $CoFe_2O_4$ was selected as the core due to its high thermal and chemical stability, low toxicity, high coercivity, as well as moderate magnetization [Rajput and Kaur, 2014; El-Shobaky et al., 2010]. Subsequently, the photocatalytic efficiency of the degradation, including the effect of solution pH, irradiation time, as well as catalyst dose, were investigated, and the catalysts' reusability <u>of catalysts</u> was evaluated.

MATERIAL AND METHODS

Materials

<u>The study involved the use of C</u>cobalt chloride hexahydrate (CoCl₂.6H₂O), Iron(III) chloride hexahydrate (FeCl₃.6H₂O), Trisodium citrate dihydrate (C₆H₅Na₃O₇.2H₂O), ethanol (C₂O₅OH), Sodium hydroxide (NaOH), Hidrochlorid acid (HCl), Tetraethyl orthosilicate (Si(OC₂H₅)₄, Ammonium hidroxide (NH₄OH), Methyl orange (C₁₄H₁₄N₃SO₃Na), Titanium (IV) butoxide (Ti(OCH₂CH₂CH₃)₄, Ethylene glycol (CH₂OH)₂, Sodium nitrate (NaNO₃), Titanium dioxide (TiO₂) from Merck, Germany.

CoFe₂O₄ Preparation

 $CoFe_2O_4$ was synthesized using the coprecipitation method. For this process, 9.517 g of $CoCl_2.6H_2O$ and 21.623 g of FeCl_3.6H_2O were dissolved in 100 mL of distilled water. Subsequently, 2 M NaOH was added to the solution in drops, while nitrogen gas was passed across until a pH of 10 was obtained. The precipitate obtained was then collected by magnetic separation, washed severally several times with distilled water until the pH was neutral, and oven-dried at 110°C for 1 hour. This was followed by subjecting the CoFe₂O₄ obtained to further calcination at 800°C for₅ 2 hours.

$CoFe_2O_4\text{-}SiO_2\,Preparation$

<u>The Synthesis of CoFe₂O₄-SiO₂ was carried out using the sol-gel method.</u> For this process, 0.8 g of CoFe₂O₄ and 0.8 g of Trisodium citrate dihydrate were dissolved in 20 mL of ethanol and 8 mL of distilled water. The mixture was then homogenized by sonification for 10 minutes, and 4 mL of ammonium hydroxide, as well as 3.2 mL of TEOS, were added to the solution, and sonification was continued for 3 hours at 40°C to form a silica layer around CoFe₂O₄. Subsequently, the precipitate obtained was separated by centrifugation, washed severally with ethanol, and dried using rotary evaporation.

CoFe₂O₄-SiO₂-TiO₂ Preparation

<u>The CoFe₂O₄-SiO₂-TiO₂ composites were prepared using the method reported by Habila et al.</u> [2015], with some modifications. For this process, 2 g of CoFe₂O₄-SiO₂ was suspended in a mixture of 24 mL ethanol, 30 mL distilled water, and 800 L ammonium hydroxide (28%), using sonification, for 30 minutes. Subsequently, 20 mL of ethylene glycol and 2 mL of TBT solution were slowly added and the mixture was homogenized using a magnetic stirrer at 45°C, for 24 hours. The CoFe₂O₄-SiO₂-TiO₂

obtained was washed with distilled water, as well as ethanol, then oven-dried at 110°C for 1 hour and calcined at 450°C for 3 hours.

Characterization

The crystal structure and phase of catalyst were analyzed using X-Ray Diffraction (XRD PANalytical), while the functional groups were identified using Fourier Transform Infra-Red (FTIR Prestige 21 Shimadzu). In addition, the morphology and elemental composition were analyzed using a Scanning Electron Microscope-Energy Dispersive Spectrometer (SEM-EDS JOEL JSM 6510 LA). The magnetic moment was determined using a Vibrating Sample Magnetometer (VSM Oxford Type 1.2 T). At the same time, the wavelength and band gap were analyzed using Diffuse Reflectance Ultra Violet-Visible Spectroscopy (UV-Vis DRS Pharmaspec UV-1700). The radiation source for photocatalytic degradation was UV light (12 W Phillips) and the MO absorbance was measured using a UV-Vis Spectrophotometer (Type Orion Aquamate 8000). Mineralization degree was measurement by Total Organic Carbon (TOC Teledyne Tekmar). Determination of pHpzc was carried out following a modification of the technique reported by Bezahdi et al. [2020] using NaNO₃ solution as an electrolyte. **Photocatalytic degradation**

In this experiment, 50 mL of MO was mixed with $CoFe_2O_4$ -SiO₂-TiO₂ at a dose of 0.05 g/L in separate quartz pipes, with <u>the</u> MO concentrations of 25, 50, 75, and 100 mg/L. Using UV light was-as the irradiation source, the mixture was placed in a photoreactor with a vessel distance of 30 cm from the light source. Furthermore, the effects of the pH and irradiation time were further studied by varying the pH in the range of 2 to 7, as well as the irradiation time between 0 to 200 minutes. Subsequently, the MO removal (%) was calculated using the following formula (Eq. 1).

MO Removal (%) =
$$\frac{C_o - C_t}{C_o}$$
 (1)

Where C_o and C_t are the initial and final concentrations of MO (mg/L).

The eatalyst's reusability of the catalyst was also investigated using the same method, under the optimum conditions for photocatalytic degradation. For this evaluation, the $CoFe_2O_4$ -SiO_2-TiO_2 was separated using a permanent magnet after the photocatalytic degradation, then washed with ethanol and distilled water, dried in an oven for 60 minutes at 80°C, and reused for photocatalytic degradation [Ajabshir and Niasari, 2019]. This experiment was repeated 5 times, and the catalyst's efficiency was measured after each cycle.

RESULT AND DISCUSSION

Properties of the materials

Figure 1 shows the XRD spectra of the synthesized $CoFe_2O_4$, $CoFe_2O_4$ -SiO₂, and $CoFe_2O_4$ -SiO₂-TiO₂. Based-On the basis of on-the diagram, the 2 θ angle of $CoFe_2O_4$ was observed at 30.31° (220), 35.57-° (311), 43.21° (400), 53.61° (422), 57.23° (511), and 62.81° (440). This peak is a characteristic of the cubic spinel structure phase following the standard $CoFe_2O_4$ spectra (JCPDS card No. 78-1744). Meanwhile, $CoFe_2O_4$ -SiO₂ was discovered to possess the same diffraction angle as $CoFe_2O_4$, but with lower peak intensity. Furthermore, the crystalline properties of $CoFe_2O_4$ were maintained after coating with SiO₂. The peak for SiO₂ at 2θ =15-25 was not observed in the XRD spectra of $CoFe_2O_4$ -SiO₂ and $CoFe_2O_4$ -SiO₂-TiO₂, due to the amorphous nature of SiO₂. Habila et al. [2020] reported a similar pattern in the synthesis of Fe_3O_4 /SiO₂/TiO₂, where a reduction occurred in the Fe₃O₄ diffraction peak after coating with SiO₂ and TiO₂, due to the shielding effect of the two compounds.

Figure 1. XRD spectra of (a)CoFe₂O₄ (b) CoFe₂O₄-SiO₂ and (c) CoFe₂O₄-SiO₂-TiO₂

The XRD spectra of $CoFe_2O_4$ -SiO₂-TiO₂ shows the presence of a 2 θ angle, which is characteristic of TiO2 at 25.63 (101), 37.25 (004), 48.87 (200), and 62.91 (204), based on the anatase phase²s structure (JCPDS card No. 21-1272). Table 1 shows the average crystallite size of $CoFe_2O_4$, $CoFe_2O_4$ -SiO₂, and $CoFe_2O_4$ -SiO₂-TiO₂ calculated by the Scherrer formula. The crystallite size of $CoFe_2O_4$ before and after coating remained at a constant value of \pm 33 nm. Meanwhile, the average crystal size of TiO₂ calculated at the peak of the anatase diffraction was 18.3 nm.

Table 1. The average cyrstallite crystallite size of CoFe₂O₄, CoFe₂O₄-SiO₂ dan CoFe₂O₄-SiO₂-TiO₂

Figure 2 shows the FTIR spectra of $CoFe_2O_4$, $CoFe_2O_4$ -SiO₂, and $CoFe_2O_4$ -SiO₂-TiO₂. The wavenumbers observed at about 3400 cm⁻¹ and 1630 cm⁻¹ in all spectra are stretching vibrations of the hydroxyl functional group (O-H) originating from free water molecules on the catalyst surface [Ojemaye et al., 2017]. Meanwhile, the $CoFe_2O_4$ spectra in the form of sharp peaks at 576 cm⁻¹ are the vibrations of Fe-O. The strong peak at 1093 cm⁻¹ observed in $CoFe_2O_4$ -SiO₂, and $CoFe_2O_4$ -SiO₂-TiO₂, is an asymmetric vibration of Si-O-Si [Fu et al., 2017]. According to Fu et al., [2019], the presence of TiO₂ in the $CoFe_2O_4$ -SiO₂-TiO₂ spectra visible at 450 to 700 cm⁻¹, is the vibration of Ti-O-Ti and Ti-O-Si.

Figure 2. FTIR spectra (a)CoFe₂O₄ (b) CoFe₂O₄-SiO₂ and (c) CoFe₂O₄-SiO₂-TiO₂

The SEM and EDS analysis analyses are used to investigate the morphology and composition of the catalyst elements. Figure 3 shows the morphology of $CoFe_2O_4$, $CoFe_2O_4$ -SiO_2, and $CoFe_2O_4$ -SiO_2-TiO_2 with the same magnification. The morphology of $CoFe_2O_4$ appears spherical because due to the small size which tends to agglomerate and the morphology of $CoFe_2O_4$ -SiO_2 is similar to $CoFe_2O_4$ but more homogeneous. This is consistent with the XRD results which show the SiO_2 coating is not observed in the spectra due to the compound's-amorphous nature of the compound. Meanwhile, a heterogeneous and rough surface is visible in the morphology of $CoFe_2O_4$ -SiO_2-TiO_2 where the TiO_2 aggregates appear to be round and coat the $CoFe_2O_4$ -SiO_2. Table 2 shows the elemental composition of $CoFe_2O_4$, $CoFe_2O_4$ -SiO_2, and $CoFe_2O_4$ -SiO_2-TiO_2 from the EDS analysis, where the presence of Si and Ti elements in $CoFe_2O_4$ -SiO_2-TiO_2 indicates a successful synthesis. Furthermore, no other elements were detected as impurities.

Figure 3. Morphology of (a) CoFe₂O₄ (b) CoFe₂O₄-SiO₂ and (c) CoFe₂O₄-SiO₂-TiO₂ Table 2. Elements of CoFe₂O₄, CoFe₂O₄-SiO₂ dan CoFe₂O₄-SiO₂-TiO₂

Figure 4 shows the magnetization curves of $CoFe_2O_4$, $CoFe_2O_4$ -SiO₂, and $CoFe_2O_4$ -SiO₂-TiO₂ obtained using VSM. According to the results, the saturation magnetization of $CoFe_2O_4$ is 57.05 emu/g, and this value is close to the saturation magnetization of $CoFe_2O_4$ synthesized using the combustion, coprecipitation, and precipitation methods, which are 56.7, 55.8, and 47.2 emu/g, respectively [Houshiar et al., 2014]. In addition, the saturation magnetization of $CoFe_2O_4$ -SiO₂ and $CoFe_2O_4$ -SiO₂-TiO₂ are 40.01 emu/g, as well as 17.59 emu/g, respectively, and these values are lower, compared to the $CoFe_2O_4$ counterpart. This means that coating with non-magnetic material leads to a reduction in saturation magnetization. However, $CoFe_2O_4$ -SiO₂-TiO₂ still has possessed good magnetic properties, considering the material is quickly and easily separated from the solution after degradation, using a permanent magnet.

Figure 4. Saturation magnetization curves of (a)CoFe₂O₄, (b)CoFe₂O₄-SiO₂ and (c)CoFe₂O₄-SiO₂-TiO₂

Furthermore, Figures 5a and b show the UV-DRS spectra of $CoFe_2O_4$ -SiO₂-TiO₂ and pure (commercial) TiO₂, which provide <u>the</u> information about the wavelength at which the catalyst absorbs energy. The results showed TiO₂ absorbs in the ultraviolet region with a maximum absorbance of about 345 nm, and this activity is due to the fairly large bandgap. Meanwhile, $CoFe_2O_4$ -SiO₂-TiO₂ not only absorbs in the ultravisible region but also in the visible region, at wavelengths of 341 and 425 nm, respectively. The bandgap value was obtained by plotting (α hv)² against hv (Figure 5b). A TiO₂ band gap of 3.2 eV was obtained, and coating CoFe₂O₄ with SiO₂ and TiO₂ reduces the bandgap. Therefore, CoFe₂O₄-SiO₂-TiO₂ has a bandgap of 2.4 eV. According to Sonu et al., (2019), CoFe₂O₄ has a fairly small bandgap (~1.76 eV).

Figure 5. (a) UV-DRS spectra of $CoFe_2O_4$ -SiO₂-TiO₂ and pure TiO₂ and (b) band gab of $CoFe_2O_4$ -SiO₂-TiO₂ and pure TiO₂

Photocatalytic properties

In photocatalytic degradation, the solution pH influences the charge of the catalyst surface. The solution pH is an important parameter. A report by Behzadi et al. [2020] showed the optimum pH depends on the type of pollutant and the pHpzc, which shows the pH on the material surface in total is zero or the catalyst surface is neutrally charged [Amulya et al., 2020]. The pHpzc value must be investigated to determine the appropriate pH for an effective photocatalytic degradation process. The pHpzc of CoFe₂O₄-SiO₂-TiO₂ is 5.2.

Figure 6. pHpzc of CoFe₂O₄-SiO₂-TiO₂

Figure 7 shows the effect of solution pH on the removal of MO, which has a pH range of 3.1-4.4 with a pKa of 3.7. At a solution pH < pHpzc, $CoFe_2O_4$ -SiO₂-TiO₂ is positively charged, while MO is an anionic dye, and consequently, the attraction is more effective. MO removal increases at pH 2 to 4 and subsequently decreases at pH 5. Meanwhile, at a solution pH > pHpzc, there is a repulsion of electrostatic charges between the anionic dye and the negatively charged $CoFe_2O_4$ -SiO₂-TiO₂. The highest MO removal was obtained at pH 4 with variations in the initial MO concentrations of 25, 50, 75, and 100 mg/L.

Figure 7. Effect of solution pH on removal MO

Figure 8 shows the effect of irradiation time on the photocatalytic degradation of MO at concentrations of 25, 50, 75, and 100 mg/L, the catalyst dose of 0.05 g/L, as well as pH of 4, under UV light. The results showed MO removal increases <u>along</u> with <u>increasing</u>-irradiation time, <u>;</u> however, at 160 minutes of irradiation, there was no increase in the amount of degraded MO. Furthermore, the highest MO removal was obtained at a concentration of 25 mg/L (93.46%). This is because higher concentrations tend to block light from reaching the catalyst, consequently, reducing the rate of removal. Figure 8. Effect of irradiation time on removal MO

The Langmuir Hinshelwood equation model is generally used to describe the kinetics of heterogeneous photocatalytic degradation. This equation is further simplified to pseudo-first-order kinetics to obtain the following equation (Eq. 2) [Amulya et al., 2020]:

$$\ln\left(\frac{c}{c}\right) = -kt$$

(2)

Where C_0 and C are the initial concentration and the concentration after the photocatalytic degradation process, respectively, at a time (*t*). Figure 8 shows the photocatalytic degradation kinetics of MO at concentrations of 25, 50, 75, and 100 mg/L, catalyst dose of 0.05 g/L, as well as pH of 4, under UV light. The concentrations produced R² values indicating the photocatalytic degradation has adequate linearity and follows the Langmuir-Hinshelwood model expressed in pseudo-first-order. Similar results were reported for the photocatalytic degradation of <u>the</u> Methylene blue dye using TiO₂-Fe₃O₄-bentonite [Chen et al., 2015], as well as the photocatalytic degradation of Cr(VI) using NiFe₂O₄-SiO₂-TiO₂ [Ojemaye et al., 2017]. Table 3 shows the kinetics parameters of MO photocatalytic degradation where the t_{1/2} value is calculated using 0.693/k.

Figure 9. Kinetic photocatalytic degradation of MO by CoFe₂O₄-SiO₂-TiO₂

Table 3. Kinetic parameter of photocatalytic degradation MO

Reusability of the photocatalyst

The regenerability and reusability of catalysts are highly significant in industrial contexts, because these properties are related to cost, pilot-scale remediation systems, and environmental safety [Moosavi et al., 2020T; Ajabshir and Niasari, 2020]. The rReusing catalysts reduces the discharge of secondary pollutants into the environment. Photocatalytic degradation is carried out using a MO concentration of 25 mg/L, a pH of 4, a catalyst dose of 0.05 g/L, as well as an irradiation time of 160 minutes. According to Figure 10, the catalyst's effectiveness reduced by 3.74%, from 93.46% to 89.96%, after 5 cycles. Moosavi et al. [2020] reported similar results in the effectiveness of Fe₃O₄/AC/TiO₂ in photocatalytic degradation which reduced from approximately 98% to about 93% after 7 cycles. This study obtained better results, compared to MO degradation using Ti₂-Fe₃O₄-bentonite, where the catalyst's effectiveness decreased by approximately 20% after 6 cycles.

Furthermore, the reduction in the catalyst²s effectiveness is possibly due to the loss of material during the photocatalytic degradation process (separation, washing, and drying), as well as the occurrence of catalyst aggregation.

Figure 10. Reusability of photocatalyst the CoFe₂O₄-SiO₂-TiO₂ photocatalyst

A total organic carbon (TOC) analysis was also performed to determine the amount of organic matter or the level of mineralization. According to Pourzad et al., [2020], the level of mineralization is usually not fully achieved. The TOC efficiency on photocatalytic degradation of methylene blue dye using Ag₂O-NiO/CuFe₂O₄ catalyst is 78.64% [Liu et al., 2020], while the TOC efficiency of paraquat using N-doped TiO₂@SiO₂@Fe₃O₄ is 84.71% [Pourzad et al., 2020]. In this study, the efficiency of TOC removal for photocatalytic degradation of MO under optimal conditions with a concentration of 25 mg/L, catalyst dose of 0.05 g/L, solution pH of 4, and irradiation time of 160 minutes is 82.68-%. This result indicates a successful dye decomposition process.

CONCLUSIONS

<u>A Cc</u>ore-shell-shell composite in the form of $CoFe_2O_4$ -SiO_2-TiO_2 was successfully synthesized and effectively used for photocatalytic degradation of methyl orange dye under UV light irradiation. <u>Based-On the basis of on-the XRD</u> analysis, $CoFe_2O_4$ was discovered to possess a cubic spinel structure and TiO₂ was in the anatase phase. In addition, the FTIR and SEM-EDS analyses confirmed the presence of SiO₂ and TiO₂ shells. The CoFe₂O₄-SiO₂-TiO₂ composite possessed magnetic properties with a saturation magnetization of 47 emu/g, as well as a bandgap of 2.4 eV. Furthermore, the removal efficiency of MO using CoFe₂O₄-SiO₂-TiO₂ was discovered to be 93.46% with a MO concentration of 25 mg/L, solution pH of 4, catalyst dose of 0.05 g/L, and irradiation time of 160 minutes under UV light irradiation. <u>AlsoIn addition</u>, the photocatalytic degradation followed the Langmuir-Hinshelwood model expressed in pseudo-first-order. These results show <u>that</u> CoFe₂O₄-SiO₂-TiO₂ has the potential for use in wastewater treatment, especially for organic pollutant removal. The catalyst²s effectiveness decreased by only 3.74% after 5 cycles used forof photocatalytic degradation.

Acknowledgement

The authors are grateful to the *Kemendikbud Ristek* for the provision of financial aid towards this study, under the *Penelitian Dasar Unggulan Perguruan Tinggi* scheme with Contract No. 0166.15/UN9/SB3.LP2M.Pt/2021.

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