# Improving the Performance of Mg Cr LDH by Forming Metal Oxides MgCr-Ni Using Coprecipitation Method as Adsorbent

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### Improving the Performance of Mg/Cr LDH by Forming Metal Oxides Mg/Cr-Ni Using Coprecipitation Method as Adsorbent for Cationic Dyes

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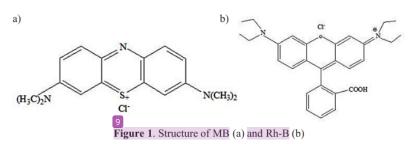
#### ABSTRACT

This study aimed to determine the adsorption capacity of rhodamine-B (Rh-B) and methylene blue (MB) on Mg/ Cr-Ni adsorbents. The Mg/Cr-Ni adsorbent was synthesized by the coprecipitation method. The results of the characterization of Mg/Cr-Ni using XRD analysis showed the formation of oxides at an angle of  $2\theta = 31.726^{\circ}$ ,  $33^{\circ}$ , and  $45.44^{\circ}$ . The surface area of Mg/Cr-Ni is  $23.139 \text{ m}^2/\text{g}$ . The adsorption capacity test for Mg/Cr-Ni for Rh-B and MB were 85.470 mg/g and 166.667 mg/g, respectively. The adsorption kinetics model followed the pseudo second order (PSO). The adsorption process is endothermic and occurs spontaneously at any temperature. Mg/Cr-Ni showed stability in the adsorption process of Rh-B and MB for 5 regeneration cycles.

Keywords: adsorption, metal oxide, rhodamine-b, methylene blue, regeneration.

#### INTRODUCTION

Dyes are some of the materials that are often used in industry. The textile industry is the largest user of dyes, making it the largest contributor to dye waste in waters (Li et al. 2020). The waste comes from the dyeing process in the form of water-soluble dyes. Dyestuff waste generally has non-biodegradable properties, because it contains complex aromatic compounds that are difficult to decompose by microbes (Zheng et al. 2018). In addition, dye waste is harmful to human health and the biota that live around polluted water bodies. Liu & Pan, (2012) stated that generally, these organic compounds are also teratogenic (causing defects in the fetus during pregnancy), carcinogenic (causing cancer) and mutagenic (causing gene mutations) so that they can pose a serious threat to human health. Commonly used hazardous dyes include Rh-B and MB (Shi et al., 2020; Wan Ngah et al., 2011). Excessive entry of Rh-B and MB (Figure 1) into the environment will change the pH of the waters, so that the microorganisms and animals in the aquatic environment will be disturbed. In the human body, the accumulation of these dyes will cause serious impacts, such as poisoning, liver cancer, respiratory tract irritation, skin irritation, and digestive tract irritation (Nkutha, Shooto, and Naidoo 2020; Sagita, Nulandaya, and Kurniawan 2021; Wei et al. 2015). Various methods, such as adsorption, have been developed to



#### Methods

#### Synthesis of Mg/Cr

remove dyes from wastewater. Adsorption is an effective method for treating dyestuffs in wastewater, because the technique is simple, economical and environmentally friendly (Conrad et al. 2016; Xu et al. 2020).

Layered double hydroxide (LDH) is an adsorbent that is widely used in the process of removing pollutants from aqueous solutions, but its direct use is not very effective, due to the small surface area and 27 por structural stability (Marques et al. 2020). Several methods have been applied to improve the adsorption performance (adsorption capacity, structural stability, and resistance to chemical environment), namely by modifying LDH. Recently, many researchers have foci22ed on adsorption using metal oxide adsorbents such as aluminum oxide, titanium oxide, iron oxide, manganese oxide, zirconium oxide. This is because metal oxides have nano size, large surface area, and exhibit good activity, so that they are effectively used in the process of removing pollutants from aqueous solutions (Taman et al. 2018).

In this study, the adsorption of Rh-B and MB was carried out using the M29 r-Ni metal oxide. The synthesis of metal oxide Mg/Cr-Ni was based on the coprecipitation method. The intercalated Mg/Cr-Ni were characterized using XRD, FTIR, and BET analysis. Then the stabiliter Mg/Cr-Ni was tested by regeneration studies and continued for the adsorption process, which included the effect of contact time between the adsorbent and the adsorbate used.

#### MATERIAL AND METHODS

#### Materials

The materials used included  $Mg(NO_3)_2.6H_2O$ ,  $Cr(NO_3)_2.9H_2O$ , metal oxides  $Ni(NO_3)_2.6H_2O$ , distilled water, methylene blue, rhodamine-B, HCl, and NaOH.

In this study, 100 mL Mg(NO<sub>3</sub>)<sub>2</sub>.6H<sub>2</sub>O solution and Cr(NO<sub>3</sub>)<sub>2</sub>.9H<sub>2</sub>O solution with a ratio 3:1 (0.75:0.25). The mixture was adjusted pH to 10 and stirred for 4 hours. The precipitate obtained, filtered, dried and characterized.

#### Synthesis of Mg/Cr-Ni

In this study, 100 mL of  $Mg(NO_3)_2.6H_2O$ 0.75 M and 100 mL of  $Cr(NO_3)_2.9H_2O$  0.25 in a ratio (3:1), were stirred at 80°C and added 2 M NaOH to pH 10. The mixture was added 0.25 mL Ni(NO\_3)\_2.6H\_2O 0.5 M. After forming a precipitate, the gel was heated at 80°C for 24 hours and then baked at 250°C for 6 hours, then characterized.

#### Adsorption study

#### Regeneration

In the experiment, 10 mlas methylene blue (100 mg/L) and adsorbent (0.1 g) were added. The mixture was stirred for 2 hours, after 2 hours the filtrate was measured. The adsorbent that has been used in the adsorption process was desorbed using distilled water with an ultrassize system. The adsorbent was then dried and the same treatment was carried out for the next cycle.

### Variation of concentration and temperature

The effect of concentration and temperatures on the adsorption of Mg/Cr-Ni was studied by varying the concentration and temperature. A total of 0.025 g Mg/Cr-Ni was added to an Erlengeyer flask containing 25 mL of methylene blue, stirred for 1 hour. After stirring is complete, the filtrate is measured.

#### Effect of contact time

The contact time of the adsorbent with the adsorbate was studied by varying the time. The solution (100 mg/L, 25 mL) was added with 0.025 g Mg/Cr-Ni then the mixture was stirred and the filtrate was measured.

#### Characterization

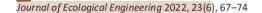
The adsorbent was characterized using an X-Ray Rigaku Miniflex-600 diffractometer, Shimadzu Prestige-21 FTIR Spectrophotometer, BET Surface Area Analyzer Micrometric ASAP Quantachrome, and UV-Visible Biobase Spectrophotometer BKUV1800PC.

#### RESULT AND DISSCUSION

The analysis carried out with X-ray diffractograms obtained results in the form ogdiffraction patterns of Mg/Cr and Mg/Cr-Ni as shown in Figure 2. Figure 2(a) is a diffractogram pattern of layered double hydroxide Mg/Cr where diffraction peaks appear at angles of  $2\theta = 12.45^{\circ}$  and  $61.44^{\circ}$  which are characteristic of layered double hydroxide materials (Badri, et al., 2021). The rearch conducted by Badri et al. (2021), MgAl-LDH was impregnated with biochar to manufacture a Mg-Al/Biochar composite. The composite was characterized using powder X-ray diffraction (XRD reported that the diffraction peaks which appeared around the angles of  $11^{\circ}$  and  $60^{\circ}$  with

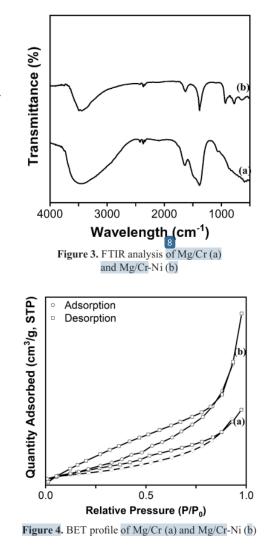
 $(n) \\ 10 \\ 20 \\ 30 \\ 40 \\ 50 \\ 60 \\ 70 \\ 80 \\ 20 \\ (deg)$ 

Figure 2. XRD analysis of Mg/Cr (a) and Mg/Cr-Ni (b)



high intensity indicated the successful synthesis of layered double hydroxide. The XRD results of Mg/Cr-Ni powder shown in Figure 2(b) show high peaks that appear at angles of  $2\theta = 31.726^\circ$ ,  $33^\circ$ , and  $45.44^\circ$  which indicate the material is an oxide.

Figure 3 shows that there is stretching vibration of the hydroxyl gro<sub>30</sub>(OH) in Mg/Cr and Mg/Cr-Ni which is indicated at a wave number of 3448 cm<sup>-1</sup>. The spectrum that appears at wave numbers 1643 cm<sup>-1</sup> and 1627 cm<sup>-1</sup> is an aromatic C=C group. At wave numbers with a peak range between 594 **16**<sup>-1</sup> to 640 cm<sup>-1</sup> there is a metallic bond (Mg-O) for Mg/ Cr and Mg/Cr-Ni. This corresponds to the characteristic for vibrations lower than 800 cm<sup>-1</sup> which is known as metallic oxygen bonding in the mixture.



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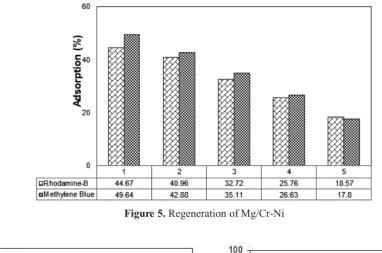
Table 1. Surface area of material

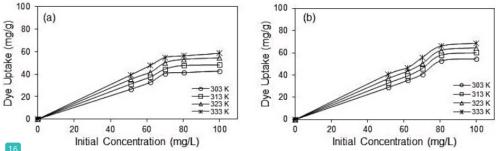
Material	Surface area (m²/g)
Mg/Cr	21.511
Mg/Cr-Ni	23.139

The surface area of the material was analyzed using the Brun 14eur Emmet Teller (BET) analysis. Figure 4 shows that the adsorbent follows the type IV isotherm according to the classification by IUPAC (Normah et al. 2021). Type IV isotherm indicates the occurrence of hysteresis phenomena and the formation of layers (Siregar et al. 2022). From the results of the BET analysis shown in Table 1 it can be concluded that the Mg/Cr-Ni made of layered double hydroxide Mg/Cr modified through the co-precipitation method showed that the modified material (Mg/Cr-Ni) produced a larger surface area compared to the modified material base (Mg/Cr). Materials with a garger surface area are used as adsorbents in the adsorption process of MB and Rh-B.

Regeneration is the repeated use of an adsorbent. Regeneration is carried out through desorption first to release the adsorbate that has been adsorbed so that the adsorbent can be reused (Lv et al. 2019). Regeneration is als 23 n alternative to overcome the problems caused by the adsorption process, namely the presence of adsorbent waste which is more dangerous than the adsorbate waste itself. In this research, a regeneration study was conducted to see the ability of the material. The adsorption efficiency of Rh-B and MB using the Mg/Cr-Ni adsorbent for the regeneration process decreased drastically in the 4<sup>th</sup> and 5<sup>th</sup> cycles as shown in Fig 15 5.

Figure 6 shows an increase in the adsorbed concentration as the temperature used increases. This indicates that the temperature affects the ra7 of adsorption and the equilibrium conditions in the adsorption process (Juleanti et al. 2021). On the basis of Ta31 2, it is known that equilibrium is reached at a temperature of 60°C with the maximum adsorption capacity of Mg/Cr-Ni of 85.470 mg/g and 166.667 mg/g for Rh-B and MB. This







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Dues	Adsorption	Adsorption			Т	
Dyes	Isotherm	Constant	30°C	40°C	50°C	60°C
		Qmax	6.510	13.387	72.993	85.470
	Langmuir	kL	0.048	0.244	0.040	0.097
RhB		R <sup>2</sup>	0.972	0.995	0.814	0.936
RIID		п	0.964	0.523	1.316	3.142
	Freundlich	kF	1.710	20.54	2.669	17.278
		$R^2$	0.999	0.986	0.975	0.968
		Qmax	44.053	55.249	84.034	166.667
	Langmuir	кL	0.012	0.010	0.016	0.009
мв		$R^2$	0.837	0.887	0.95	0.957
IVID		n	0.571	0.578	0.691	0.689
	Freundlich	кF	12.3	8.24	2.309	1.694
		R <sup>2</sup>	0.999	0.998	0.999	0.957

#### Table 2. Isotherm adsorption of Mg/Cr-Ni

indicates that MB is more easily adsorbed than Rh-B, which is characterized by a greater maximum adsorption capacity of MB and a simple molecular structure than Rh-B, as shown in Figure 1.

The solid-liquid phase adsorption usually follows the Langmuir and Freundlich isotherm type (Jain et al., 2016; Zhang et al., 2014). Chemical and passical bonds can occur between the adsorbate molecules 3nd the surface of the adsorbent. The adsorption isotherm model can be determined by looking at the correlation coefficient  $(R^2)$ which is closer to 1 (Buaphean, Ketwongsa, and Piyamongkala 2017). 24 the basis of the comparison of the two types of adsorption isotherms, the linearity of the Freundlich adsorption isotherm is closer to the value of 1, compared to the Langmuir isotherm. Thus, adsorption is physical in nature where heterogeneous adsorbent surfaces have adsorption sites with different bond energies (multilayer) (Nkutha, Shooto, and Naidoo 2020).

Thermodynamic parameters are used for information regarding the direction and energy changes that occur in the adsorption process of **Rh-B** and MB with Mg/Cr-Ni adsorbents, including changes in enthalpy ( $\Delta$ H) (Wang, Yan, and Wang 2013), changes in entropy ( $\Delta$ S) (Patil et al. 201 ) and changes in Gibbs free energy ( $\Delta$ G) (Dotto et al. 2015). The negative value of  $\Delta$ G indicates that the adsorption process runs spontaneously. A positive value for  $\Delta$ H indicates that the adsorption reaction is endothermic, while the value of  $\Delta$ S indicates that the degree of disorder in the adsorption process is stall. Table 3 contains the thermodynamic data for the adsorption of Rh-B and MB using Mg/Cr-Ni at temperatures of 30, 40, 50, and 60°C.

On the basis of the results of the study shown in Figure 7, the equilibrium adsorption of Rh-B and MB (qe) by Mg/Cr-Ni occurred at 150 minutes. After the equilibrium was reached, with increasing time there was still an increase in MB adsorption but it was not significant, so it was concluded that the time adsorption equilibrium was at 150 minutes.

Adsorption kinetics is one aspect that is often studied to evaluate the characteristics of the

Table 3.	Thermody	namic adsor	rption o	of Mg/Cr-Ni
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rable 5: Thermo	2 adsorptio	n or mg/cr-ru			
Dyes	<i>T</i> (K)	Q <sub>e</sub> (mg/g)	∆ <i>H</i> (kJ/mol)	∆S (J/mol K)	∆G (kJ/mol)
	303	26.670			0.609
Rh-B	313	31.288	23.942	0.077	-0.161
KN-B	323	35.450	23.942	0.077	-0.931
	333	39.384			-1.701
	303	28.884	22.571	0.074	0.294
	313	32.826			-0.441
MB	323	36.828			-1.177
	333	40.770			-1.912

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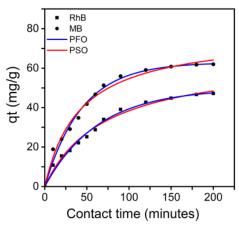


Figure 7. Adsorption contact time of Mg/Cr-Ni

adsorbent used. Kinetics describes the rate of adsorbate adsorption on changes in the contact time of a reaction. The kinetic model that is often encountered is P77 which describes a reversible equilibrium between the liquid phase (adsorbate) and the solid phase (adsorbent) (Wijaya et al. 2021). The second kinetic model is PSO explaining that the rate limiting step of the adsorption considered is chemical adsorption through various mechanisms, such as electrostatic interactions, or complex formation (Amin, Alazba, and Shafiq 2020). The data Table 4 show that the appropriate adsorption kinetics in this study followed PSO. This can be indicated through the value of the linear regression coefficient (R<sup>2</sup>) in the PSO equation which is close to the value 1, namely 0.9823 and 0.9913 for Rh-B and MB.

#### CONCLUSIONS

On the basis of the research that has been conducted, it can be concluded that Mg/Cr-Ni is an adsorbent that can be used repeatedly for 5 cycles seen from the regeneration results in the adsorption process of Rh-B and MB. The maximum adsorption capacity occurred at a temperature of 60°C, na13 ly Rh-B of 85.470 mg/g and MB of 166.667 mg/g. The adsorption isotherms of Rh-B and MB followed the Freundlich isotherm equation with the R<sup>2</sup> values of 0.9677 and 0.9575. The adsorption kinetics model followed

Table 4. Kinetic parameter

Dves	Initial concentration	Qe <sub>exp.</sub>		PFO			PSO	
Dyes	(mg/L)	(mg/g)	Qe <sub>cak</sub> (mg/g)	$R^2$	<u>k</u> 1	Qe <sub>calc.</sub> (mg/g)	$R^2$	k2
RhB	101.180	47.206	57.730	0.969	0.023	63.694	0.982	0.0002
MB	101.180	61.977	75.370	0.981	0.029	75.758	0.991	0.0003

#### Table 5. Adsorption of MB and Rh-B using several adsorbents

Adsorbent	Dyes	Adsorption capacity (mg/g)	References
Iron Oxide Magnetic Nanoparticles		37.45	(Razali et al., 2020)
Fe <sub>3</sub> O <sub>4</sub> /ZrO <sub>2</sub>		90.9	(Kristianto & Saleh, 2018)
Fe <sub>3</sub> O <sub>4</sub> /ZrO <sub>2</sub> /NGP		125	(Kristianto 7 Saleh, 2018)
Hydroxyapatite-Fe <sub>3</sub> O <sub>4</sub> composite		12.434	(Abidin et al., 2019)
Reduced graphene oxide	Methylene Blue	107.53	(Arias <mark>et al</mark> ., 2020)
CuO		28.66	(Al-Aoh et al., 2019)
CuO-Al <sub>2</sub> O <sub>3</sub> nano-materials		97.04	(Zhang et al., 2014)
Fe <sub>3</sub> O <sub>4</sub> /NiO	-	40.1	(Razali <mark>et al</mark> ., 2020)
Mg/Cr-Ni		166.667	This Research
Magnetic nanocomposite		29.48	(Singh et al., 2010)
RGO-Ni nanocomposite		65.31	(Jinendra et al., 2021)
Ligno sulfonate Fe <sub>3</sub> O <sub>4</sub>	-	22.47	(Geng et al., 2019)
Bi <sub>2</sub> O <sub>3</sub> -bentonite nanocomposite	Dhadamira D	31.25	(Patil et al., 2015)
SDS-modified α-Al <sub>2</sub> O <sub>3</sub>	Rhodamine-B	52	(Doan et al., 2020)
Paper industry		6.711	(Thakur & Kaur, 2017)
NiO/SiO <sub>2</sub> nanocomposites		68	(Rubab et al., 2021)
Mg/Cr-Ni		85.470	This research

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pseudo second order (PSO). Adsorption in this study includes physical adsorption with adsorption heat capacity ( $\Delta$ H) of 23.942 kJ/mol for Rh-B and 22.571 kJ/mol for MB is endothermic, and occurs spontaneously.

#### 10 Acknowledgements

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